

INSTALLATION INSTRUCTIONS

SURE-SEAL BUSHINGS

NOTE: For 56001SS, install the bushing with the notch facing the pump gears. For 65005SS, install the bushing with the retaining lip facing the pump gears.

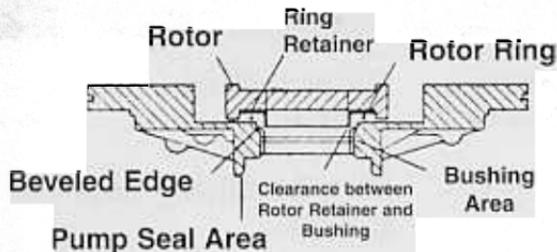
56001SS for C-3, A4LD

65005SS for 200, 200C, 200-4R, 325-4L, 700-R4, 4L60E



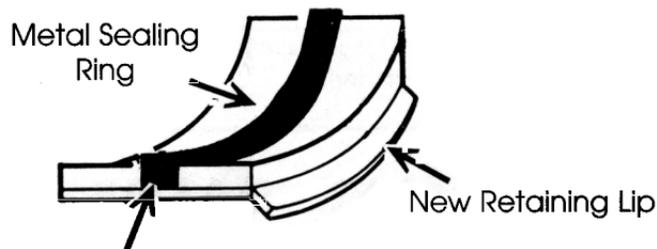
1. The Sure-Seal Bushing must be installed with lip toward the pump rotor.

2. Press in the bushing until the lip just makes contact with the beveled edge in the bushing area of the pump



body.

3. Check for proper depth by both fitting the pump over a converter hub and making sure there is clearance between the bushing and the rotor ring retainer.



Sealing ring acts as a restriction to limit the amount of oil that can pass through the bushing!